

Technical drawing of a BLOCK CLAMP, showing three views: Front View, Top View, and Isometric view (3:4).

**Front View:** Shows a rectangular block with a width of 110.0 and a height of 10.0. The top surface features a central circular feature with a diameter of 106.0. The bottom surface has four circular features, each with a diameter of 11.0, spaced 28.0 apart. The top surface also has four circular features, each with a diameter of 11.0, spaced 28.0 apart. The bottom surface has two circular features, each with a diameter of 11.0, spaced 10.0 apart.

**Top View:** Shows a rectangular block with a width of 110.0 and a height of 10.0. The top surface features a central circular feature with a diameter of 106.0. The bottom surface has four circular features, each with a diameter of 11.0, spaced 28.0 apart. The top surface also has four circular features, each with a diameter of 11.0, spaced 28.0 apart. The bottom surface has two circular features, each with a diameter of 11.0, spaced 10.0 apart.

**Isometric view (3:4):** Shows the block from an isometric perspective, highlighting the central circular feature and the four corner features.

**Dimensions:**

- Width: 110.0
- Height: 10.0
- Top surface diameter: 106.0
- Bottom surface diameter: 11.0
- Spacing between bottom surface features: 28.0
- Spacing between top surface features: 28.0
- Spacing between bottom surface features (horizontal): 10.0

**Notes:**

- 4-Ø11.0 DR THRU Ø17.5 C'B Dp11.0(BOTH END)
- M16 TAP Dp25.0

**Isometric view (3:4)**

| REVISIONS |     | DATE        | APPROVED |
|-----------|-----|-------------|----------|
| ZONE      | LTR | DESCRIPTION |          |
|           |     |             |          |

| DET. NO | NAME | Q'TY | MAT'L | FINAL SIZES & PART No | REMARK |
|---------|------|------|-------|-----------------------|--------|
|         |      |      |       |                       |        |

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN MM

ALL SURFACES 6.3S

TOLERANCES

ANGLE ±

X. ± 0.15

.X ±

.XX ±

FINISH

HEAT TREAT

SIGNATURES

DRAWN

CHECKED

APPROVED

MO-DA-YR

WORK ORDER NO

REF DWG NO.

DWG NO

BDV-5050G\_-

A3

SCALE

TOOL

PART

SHEET

OF

**BLOCK CLAMP**

**KJE** 케이제이에프(주)  
TOTAL CLAMPING SYSTEMS