



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED

STROKE

-
-STRAIGHT : 10mm

PISTON O.D (cm)	ROD O.D (cm)	PUSH AREA (cm ²)	PULL AREA (cm ²)	PRESS URE (kgf/cm ²)	PULL FORCE (kgf)	PUSH FORCE (kgf)	REMARK
4.0	1.5	12.6	10.8	5.0	54.0	62.8	

CLAMPING FORCE(abt,kgf, Standard Lever)

3bar	4bar	5bar	6bar	7bar	REMARK
32	42	50	60	70	

DET.NO	NAME	Q'TY	MAT'L	FINAL SIZES & PART No	REMARK

UNLESS OTHERWISE SPECIFIED	SIGNATURES	MO-DA-YR	 (주)케이제이에프 TOTAL CLAMPING SYSTEMS
DIMENSIONS ARE IN MM	DRAWN	----	
ALL SURFACES 6.3s	CHECKED		
TOLERANCES	APPROVED		TITLE
ANGLE			SWIVEL SWING CLAMP
.X ±			
.X ± 0.15			
.XX ±			
FINISH	WORK ORDER NO	REF DWG NO.	DWG NO
		-	SSDx-4010A_A-DWG
HEAT TREAT		SCALE	TOOL <input type="checkbox"/> PART <input type="checkbox"/> SHEET <input type="checkbox"/> OF
			A2