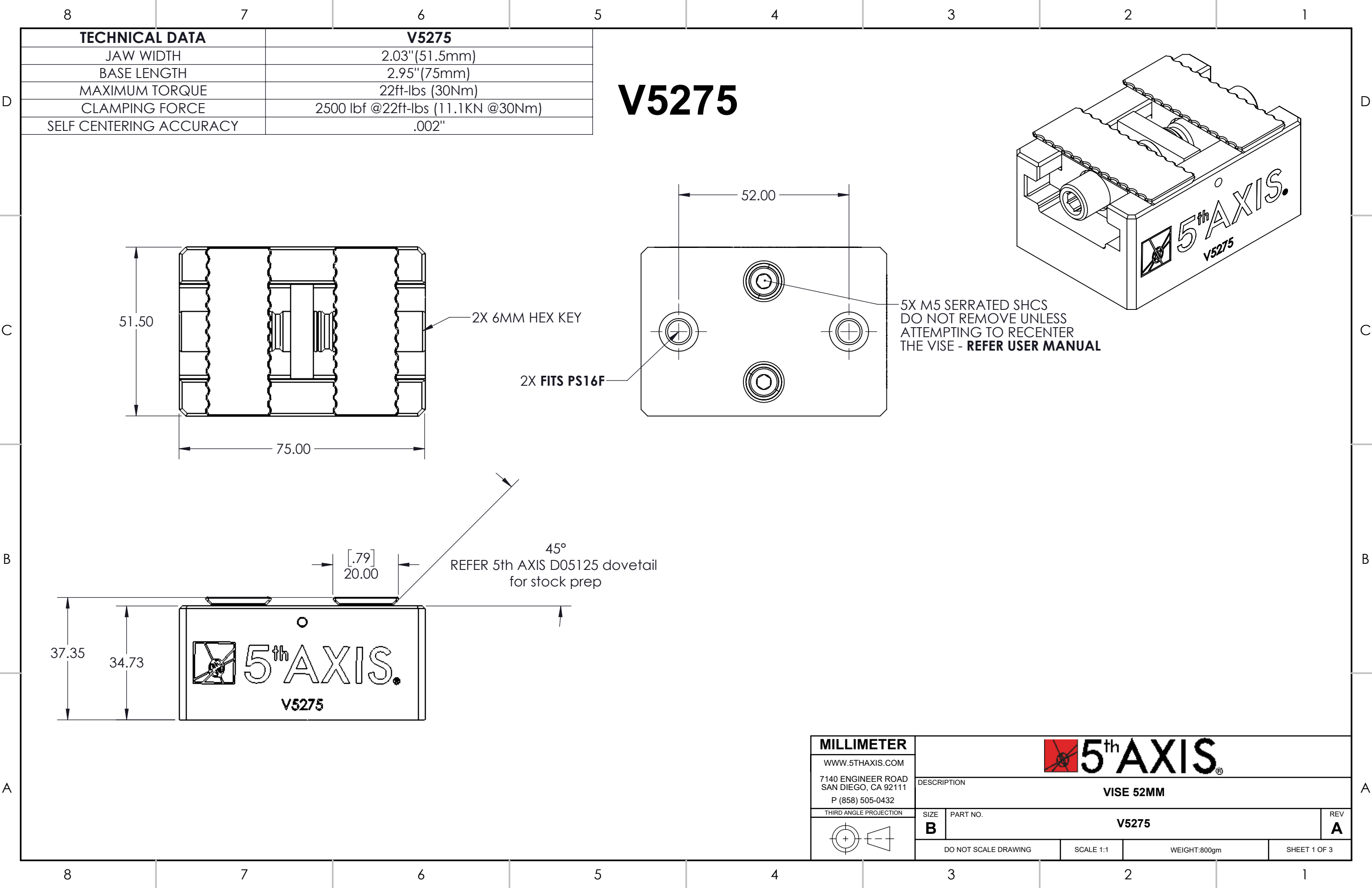


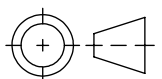


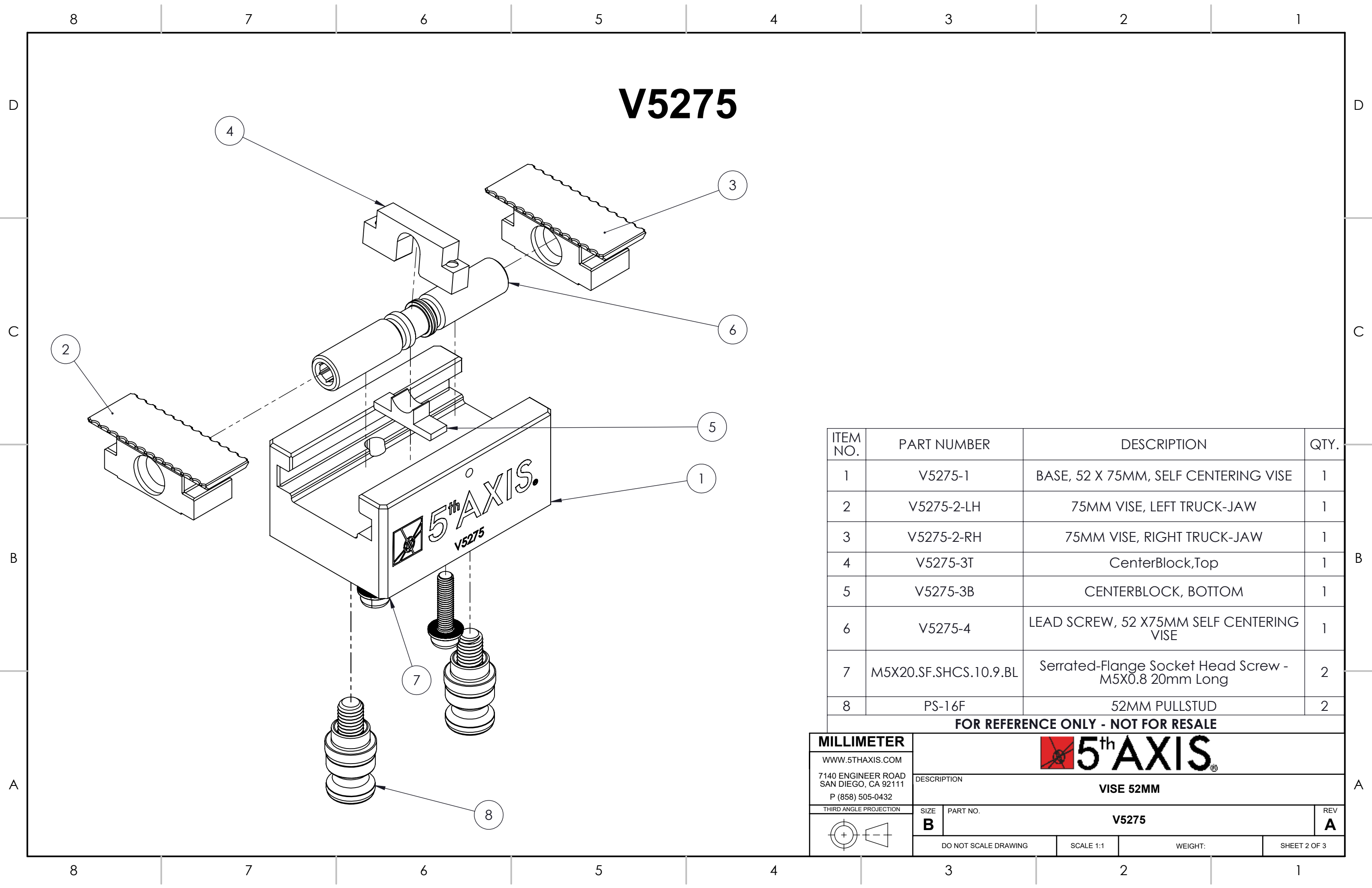
V5275

TECHNICAL DATA	V5275
JAW WIDTH	2.03"(51.5mm)
BASE LENGTH	2.95"(75mm)
MAXIMUM TORQUE	22ft-lbs (30Nm)
CLAMPING FORCE	2500 lbf @22ft-lbs (11.1kN @30Nm)
SELF CENTERING ACCURACY	.002"

5X M5 SERRATED SHCS
DO NOT REMOVE UNLESS
ATTEMPTING TO RECENTER
THE VISE - **REFER USER MANUAL**

45°
REFER 5th AXIS D05125 dovetail
for stock prep

MILLIMETER		 5 th AXIS®			
WWW.5THAXIS.COM		DESCRIPTION VISE 52MM			
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432					
THIRD ANGLE PROJECTION		SIZE	PART NO.		REV
		B	V5275		A
DO NOT SCALE DRAWING		SCALE 1:1		WEIGHT:800gm	SHEET 1 OF 3



V5275

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	V5275-1	BASE, 52 X 75MM, SELF CENTERING VISE	1
2	V5275-2-LH	75MM VISE, LEFT TRUCK-JAW	1
3	V5275-2-RH	75MM VISE, RIGHT TRUCK-JAW	1
4	V5275-3T	CenterBlock,Top	1
5	V5275-3B	CENTERBLOCK, BOTTOM	1
6	V5275-4	LEAD SCREW, 52 X75MM SELF CENTERING VISE	1
7	M5X20.SF.SHCS.10.9.BL	Serrated-Flange Socket Head Screw - M5X0.8 20mm Long	2
8	PS-16F	52MM PULLSTUD	2
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432

THIRD ANGLE PROJECTION

DESCRIPTION

VICE 52MM

SIZE

B

PART NO.

V5275

REV

A

DO NOT SCALE DRAWING

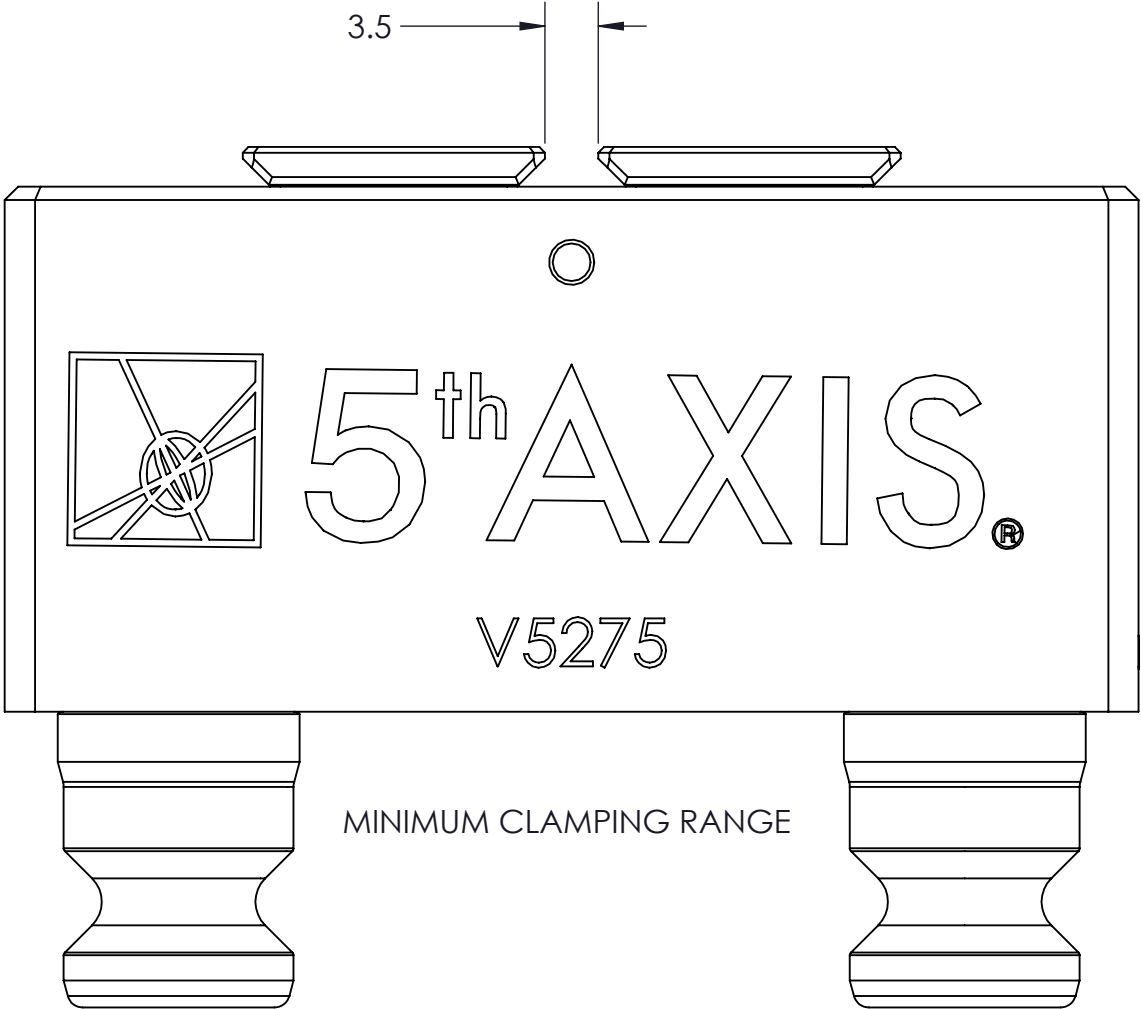
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WEIGHT:

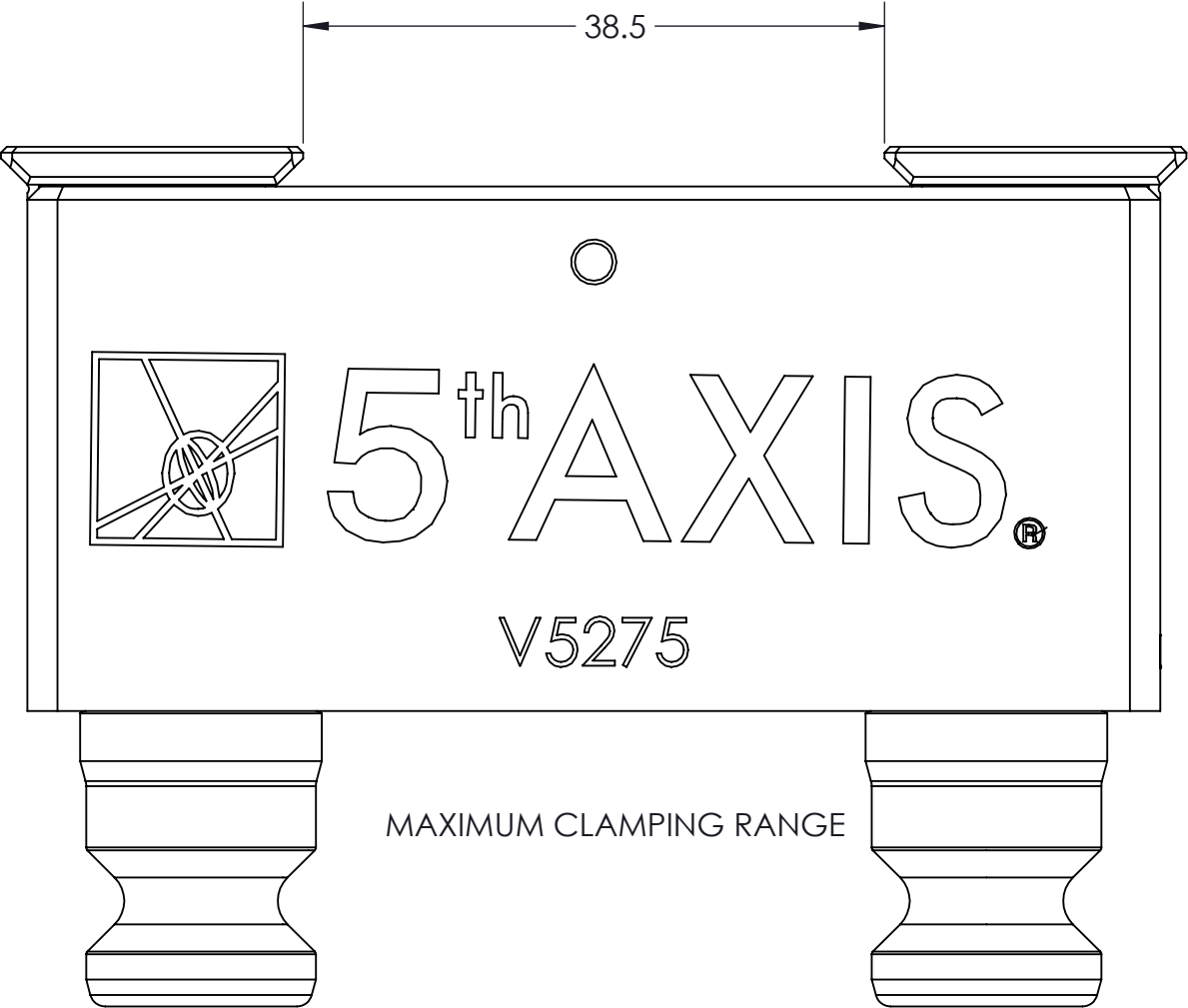
SHEET 2 OF 3

NOTES: USING DOVETAIL ALLOWS VISE TO CLAMP LARGER PART.
BELOW CLAMPING RANGE ONLY SHOWS THE CAPABILITY OF THE GRIPPER TEETH

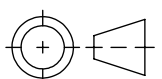
V5275



MINIMUM CLAMPING RANGE



MAXIMUM CLAMPING RANGE

MILLIMETER					
WWW.5THAXIS.COM		DESCRIPTION VISE 52MM			
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432					
THIRD ANGLE PROJECTION					
	SIZE B	PART NO. V5275			REV A
	DO NOT SCALE DRAWING		SCALE 1:1	WEIGHT:	SHEET 3 OF 3